



# Advanced

fluids for firearm  
parts machining

**Machining firearm parts requires precision and efficiency. Manufacturers can benefit from high-quality lubricants to develop a process that is repeatable and effective in producing the high standards needed in the firearms industry.**

Count on Castrol's range of quality metalworking fluids and lubricants to help improve the reliability of your processes. With Castrol® in your shop, you can have confidence that your machine tools and workpieces are protected – helping you to deliver parts with great accuracy, to work faster and to improve output with less scrap and waste. Contact us to learn more!

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# High caliber machining fluids for the firearms industry

## Frame, Slide, Receiver Machining

Product	Description
<b>Hysol® MB 50</b>	Semi-synthetic versatile metalworking fluid for aluminum and ferrous metals with excellent bio-resistance
<b>Hysol® AMG</b>	Heavy-duty EP semi-synthetic metalworking fluid for challenging materials
<b>Hysol® SL 45 XBB</b>	Semi-synthetic metalworking fluid without boron and biocides

## Barrel Making - Drilling, Reaming

Product	Description
<b>Variocut® D 249</b>	High-performance cutting oil
<b>Variocut® C 838</b>	High viscosity low mist cutting oil
<b>CareCut® ES2</b>	Premium synthetic ester-based high-performance cutting oil

## Barrel Making - Turning

Product	Description
<b>Hysol® MB 50</b>	Semi-synthetic versatile metalworking fluid for aluminum and ferrous metals with excellent bio-resistance
<b>Hysol® AMG</b>	Heavy-duty EP semi-synthetic metalworking fluid for challenging materials
<b>Hysol® SL 45 XBB</b>	Semi-synthetic metalworking fluid without boron and biocides

## Small Parts Manufacturing - Firing Pins, Extractors, Triggers, Sights, etc

Product	Description
<b>Performance Bio™ NC Ultra</b>	Low viscosity, high-performance, plant-based renewable neat oil
<b>Performance Bio™ NC Lite</b>	Medium viscosity, high-performance, plant-based renewable neat oil
<b>llocut® 5721</b>	Medium viscosity, dual-purpose oil for machine lubrication and cutting (screw machines & swiss autos)

## Polymer Stocks & Grips

Product	Description
<b>Syntilo® 9902</b>	Synthetic metalworking fluid
<b>Syntilo® 9730</b>	Synthetic metalworking fluid with exceptional cleanliness and machining performance

## Miscellaneous Machine Lubes

Product	Description
<b>Magna® SW D Series</b>	Premium slideway lubricant with excellent demulsification
<b>Alpha® SP Series</b>	EP gear oils
<b>Hyspin® Series</b>	Anti-wear hydraulic oils
<b>Tribol® Series</b>	Multi-purpose, high-performance greases
<b>Molub-Alloy® Series</b>	Multi-purpose, high-performance greases with lubricating solids (moly, graphite)

## Cleaning & Rust Prevention

Product	Description
<b>Techniclean® Series</b>	Solvent and water-based cleaners
<b>Rustilo® Series</b>	Mineral oil, solvent-based and aqueous corrosion preventive fluids

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